

CIGARETTE SPECIFICATION

LOUISVILLE

EFFECTIVE DATE: 09/13/89

MERIT ULTRA LIGHTS 100 MENTHOL SP/6'S

STANDARD PRODUCTION

BRAND CODE-1040 (STD) /& 1043

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.0	MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 68.0	MM	FIELD MENTHOL	: .45	MG/CIGT	.40 - .50
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.T.D.	: 4.40	IN. H2O	FRESH MENTHOL	: .55	MG/CIGT	.50 - .60
DILUTION TARGET	: 55.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3200M CK/WHIT SGL PPT KC-236M2 12-355-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MMTIPPING ADHESIVE : AJAX MA 218-2 PVA 62-007-A
: FINDLEY 355-381-01 PVA 62-050-ASEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-044-A

STD. FILLER - PACK O.V.: A1020 - 12.60% MERIT ULTRA LTS MENTHOL SP (6'S-12.60%)

*** NO "TROPICAL" FOR MERIT UL LTS MENTHOL FILLER***

CIGARETTE PAPER : 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : ADHESIVES UPDATED TO REFLECT CURRENT PRODUCTION
: ADHESIVES, NO WEIGHT CHANGE, OK TO MIX.PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/11/89PRINTING DATE : 2/11/89
PRINTING TIME : 10:26:20

APPROVED BY:

J E Bickert

SUPERCEDES SPECIFICATION DATED: 3/20/89

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